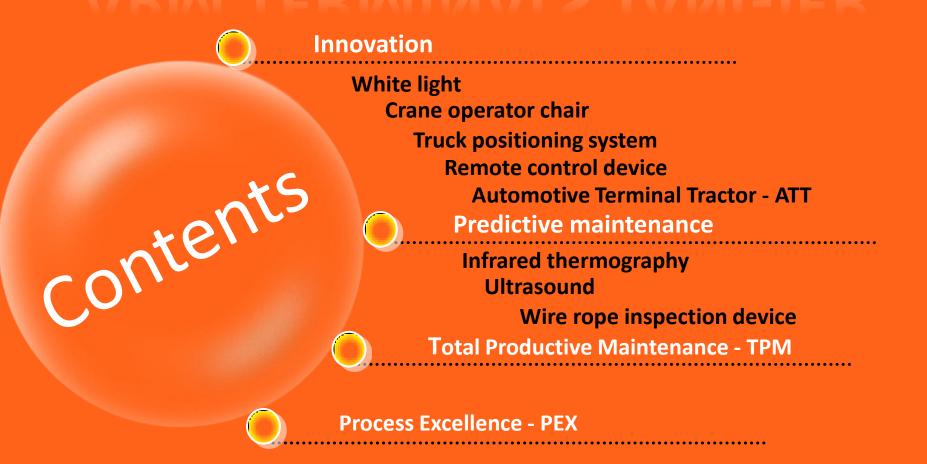




APM TERMINALS

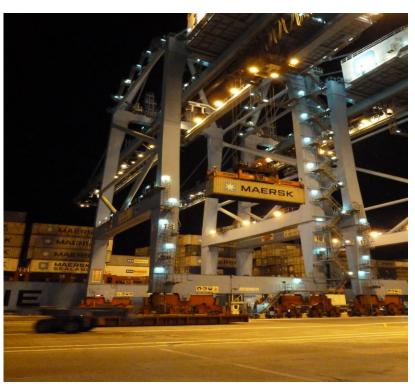
APM TERMINALS TANGIER



White light

Crane operator chair

Truck positioning system





- The annual cost savings per crane are 71% (€16,236);
- The investment is paid back in 1 ½ years;
- The energy savings per crane are 32.685 kWh per year;
- The total reduction in CO₂ output per crane is 107 tons per xparterminals

\fter



White light

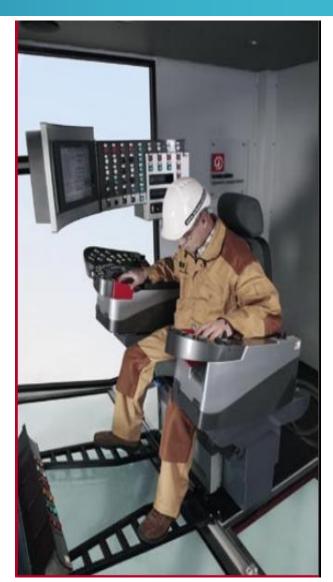
Crane operator chair

Truck positioning system





- This design reduces overall stress, including, as a consequence, reduction of the lower back lumbar load.
- -The highly ergonomic position of all the controls enables the crane operator to monitor the work in the best possible way, considerably contributing to the overall performance and productivity.





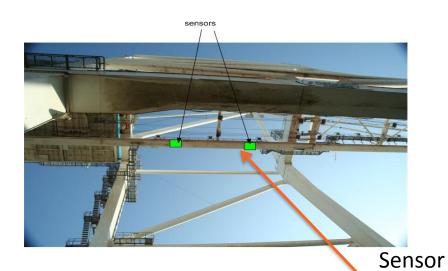
Innovation

White light

Crane operator chair

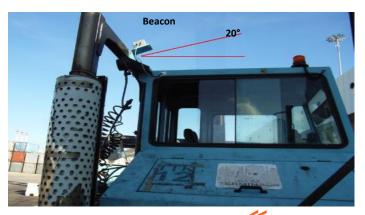
Truck positioning system

Remote control device













Innovation

White light
Crane operator chair
Truck positioning system

Remote control device

To operate the crane without operator, with different speeds (low, medium, high)

Advantages:

- -Safe workplace : direct contact with the working place
- Reduce labor cost for maintenance







Innovation

White light

Crane operator chair

Truck positioning system

Remote control device

Automotive Terminal Tractor

















Predictive maintenance

Infrared thermography Ultrasound

Infrared Thermography is the technique of using an infrared camera to test the thermal patterns which can then show the current condition of a device or composition of a material.

Advantages:

-offers cost savings over routine

-to allow convenient scheduling

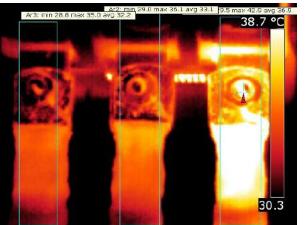
of corrective maintenance

- to prevent unexpected equipment failures or

unplanned stop











Predictive maintenance

Infrared thermography

Ultrasound

Wire rope inspection device

Ultrasound is the technique of using an Airborne ultra sound device to detect friction and turbulent flow on electrical, Mechanical and Hydraulic system.

Advantages:

- -Decrease the maintenance cost
- -Increase equipments reliability
- -Improve customer satisfaction







Predictive maintenance

Infrared thermography
Ultrasound



Wire rope inspection device Total Productive Maintenance - TPM

TCK non destructive and qualitative portable wire rope tester is a wire rope quantitative, positioning and intelligent inspection with various advanced technologies which help to detect and identify defect type, location and quantity.





APM TERMINALS



Total Productive Maintenance - TPM

Background

Total

Productive

Maintenance

Goals

- **Zero BAD**
 - 0 Breakdowns
 - 0 Accidents
 - 0 Damages
- 2 High equipment OEE
- 3 Engaged workforce







Total Productive Mainter



Process Excellence - PÉX

Within Process Excellence we make use of the Lean Six Sigma (LSS) toolkit

Strengths of <u>Lean</u>:

- Focus on eliminate waste
- Gemba Kaizen approach
- TPM principles
- Strong basic tools

Strengths of Six Sigma:

- Zero defects
- Focus on reduce variation
- D-M-A-I-C approach
- Data analysis
- Strong statistics tools

PEX makes use of all LSS tools when useful



